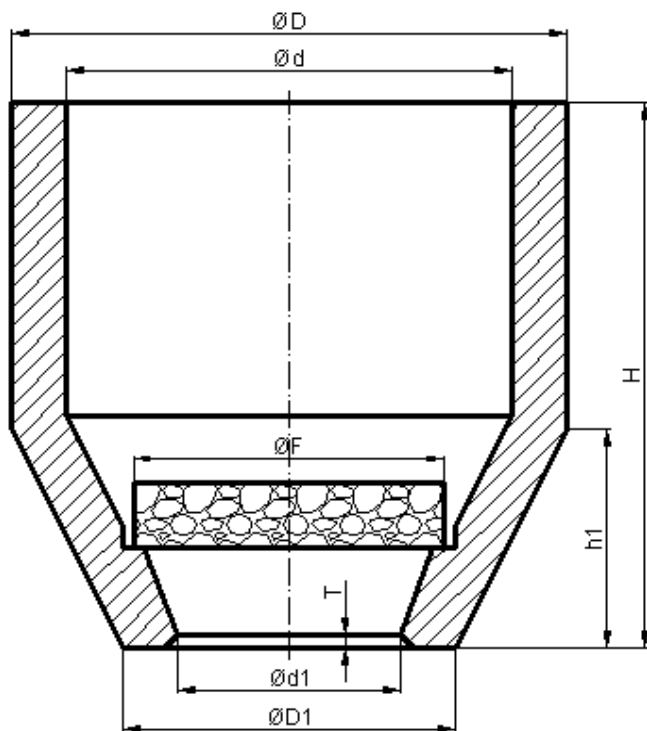


## PERMANEX SL...PKF



The **Permanex SL...PKF** sleeves are a combination of an exothermic sleeve and a feeder head. They are designed for direct casting through a ceramic foam filter. The filter material depends on the type of cast material used and should be selected according to the filter manufacturer's recommendations. The lower part of the sleeve in contact with a cast piece is treated with a heat resistant coat. As the filter comes up to the surface at the end of casting, it is removed and the top level is treated with suitable exothermic powder.

Type	DIMENSIONS									FILTER	PACKAGING
	D	d	D1	d1	H	h1	T	V	Module	$\varnothing F$	Items/ Europalette
	mm	mm	mm	mm	mm	mm	mm	dm <sup>3</sup>	cm	mm	
<b>SL 3 PKF-s</b>	130	94	76	48	150	43	4	<b>0,9</b>	<b>2,7</b>	70	486
<b>SL 4 PKF-s</b>	157	118	97	60	150	50	4	<b>1,4</b>	<b>3,2</b>	90	315
<b>SL 5 PKF-s</b>	192	147	120	70	195	68	6	<b>2,75</b>	<b>4,1</b>	125	168
<b>SL 6 PKF-s</b>	222	175	132	87	250	90	6	<b>5,1</b>	<b>4,8</b>	150	90
<b>SL 7 PKF-s</b>	250	200	150	100	250	100	6	<b>6,5</b>	<b>5,1</b>	125 150 175	78
<b>SL 8 PKF-s</b>	278	225	160	110	250	110	6	<b>8,0</b>	<b>5,5</b>	200	66
<b>SL 9 PKF-s</b>	310	252	180	124	300	120	8	<b>12,2</b>	<b>6,2</b>	200	40
<b>SL 10 PKF-s</b>	360	300	210	150	300	140	8	<b>17,0</b>	<b>7,0</b>	200	30

Data presented in this document are according to our current knowledge and experience. The content of this document is not binding owing to its various possible uses. The same applies to potential third party claims.